**A picture containing logo

Description automatically generated Installation Instructions for Process West intercooler kit 2020+ Toyota GR Yaris**

**A close-up of a car engine

Description automatically generated with medium confidence**

Remove 2 x bolts and 2 x clips

 remove bolts and clips

A picture containing engine

Description automatically generatedremove 2 x clips each side of vehicle

A picture containing red

Description automatically generated

Remove 10mm bolt and plastic clip

each side of vehicle

A picture containing red, person, light

Description automatically generated

Gently pull bumper to release corner clip

There are two more clips to release on each side of the bumper. The below pics shows after the bumper had been removed to show what is underneath. Gently pull the bumper bar down and insert and trim removal tool (or similair) and push the clip in the direction of the arrow while pulling on the bar…it will eventually pop.

The engine of a car

Description automatically generated with low confidence

A picture containing engine

Description automatically generated

Unplug fog lights on each side

A picture containing indoor

Description automatically generated

Unclip and unplug electrical connection

Remove bar

A picture containing indoor, engine

Description automatically generated

Remove crash bar foam

crash bar and intercooler

A picture containing floor, disk brake

Description automatically generated

Install these brackets as shown below

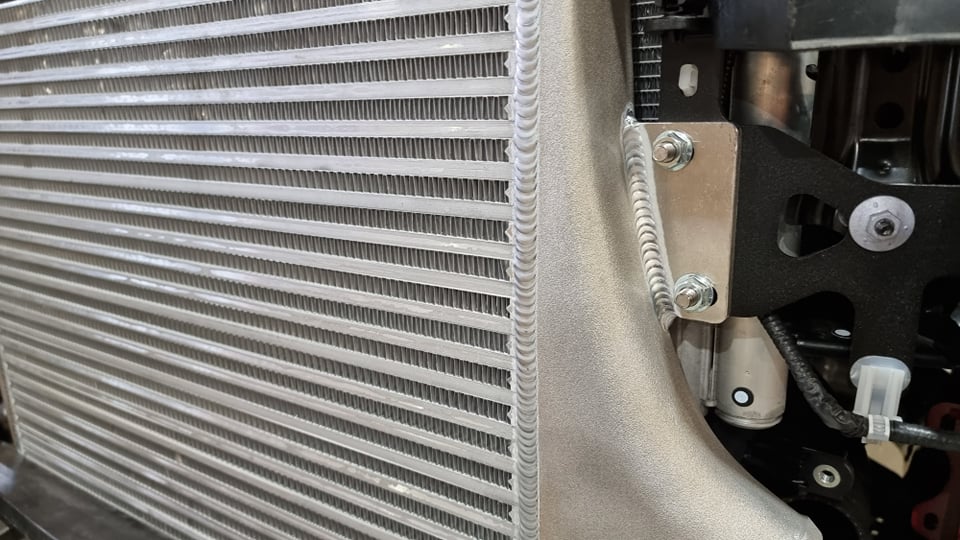
A picture containing disk brake, projector, gear

Description automatically generated

A close-up of a car engine

Description automatically generated with medium confidence

Note new horn mounting position



Install intercooler as shown.

Use supplied M8 nuts to secure.

A picture containing parked, engine

Description automatically generated

Reinstall crash bar. Use supplied M10

flange bolts.

A picture containing floor, laying, shoes

Description automatically generatedLocate these parts in you kit.

A picture containing floor, indoor

Description automatically generated

Assemble as shown.

A picture containing indoor

Description automatically generated

Install on both side of the

Intercooler as shown.

Re-install from bar. Job complete.